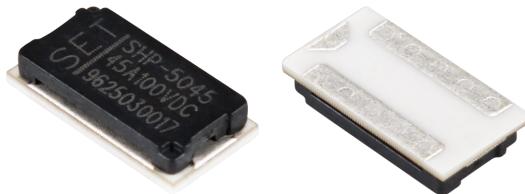


## Description

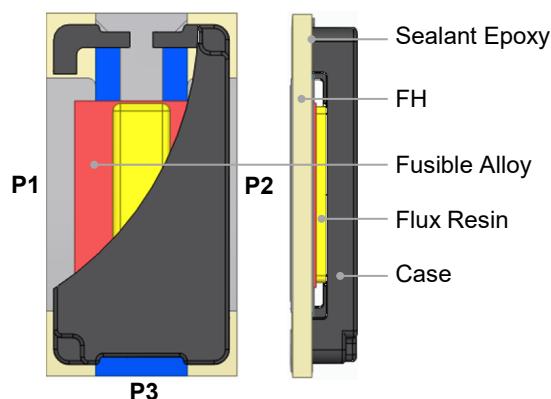
Heat CutOff (HCO), also known as a three-terminal fuse, is an actuating component designed with overcurrent and overcharge protection functions. The main body of an HCO consists of FH, Fusible Alloy, Flux Resin, Case and Sealant Epoxy.

The Heat CutOff (HCO) is primarily used in secondary protection schemes for lithium battery charge and discharge circuits, providing redundant protection alongside the primary protection circuit. During the charge and discharge process of lithium batteries, if an abnormal overcurrent occurs, the fusible alloy self-heats and melts, disconnecting the charge and discharge circuit to achieve overcurrent protection. In the event of an overcharge, if the primary protection circuit's IC or the FET in the charge and discharge path fails, the secondary protection IC activates and energizes the Heater of the HCO. This causes the fusible alloy to melt due to the generated heat, disconnecting the charge and discharge circuit to provide overcharge protection. This mechanism ensures dual protection against both overcurrent and overcharge conditions.

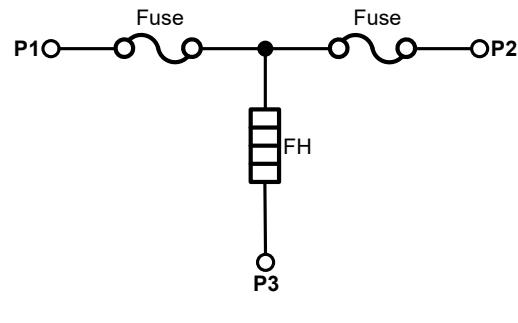
The key features of SETsafe | SETfuse Heat CutOff (HCO) SHP series products include: Rated Currents of (30 / 45 / 60 / 75) A, Rated Voltages of 100 VDC, and an Operating Voltage Range of (3.0 ~ 106.0) VDC. These products have obtained UL, cUL and TUV certifications and comply with RoHS and REACH directives.



## Structure Diagrams



## Product Schematic



- P1 ~ P2 Main Circuit (MC)
- P1 / P2 ~ P3 Control Circuit (CC)

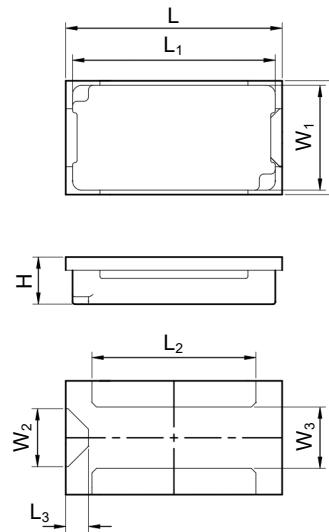
## Application

- Electric Tool
- Storage Battery
- Portable Power Supply
- Electric Motorcycle
- Electric Bicycle
- Household Energy Storage

## Features

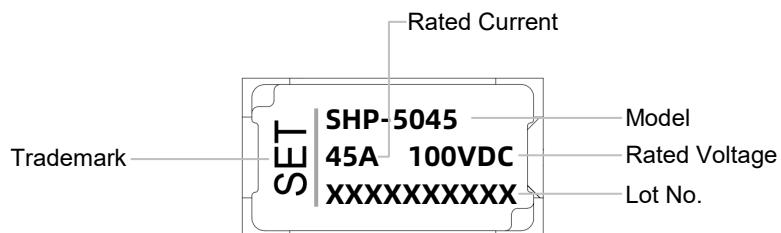
- Surface Mount
- Overcurrent Protection
- Overcharging Protection
- Low Impedance, Low Power Consumption
- Controlled Fusing Time ≤ 60 s
- Non-Resettable
- RoHS & REACH Compliant

## Dimensions (Unit: mm)

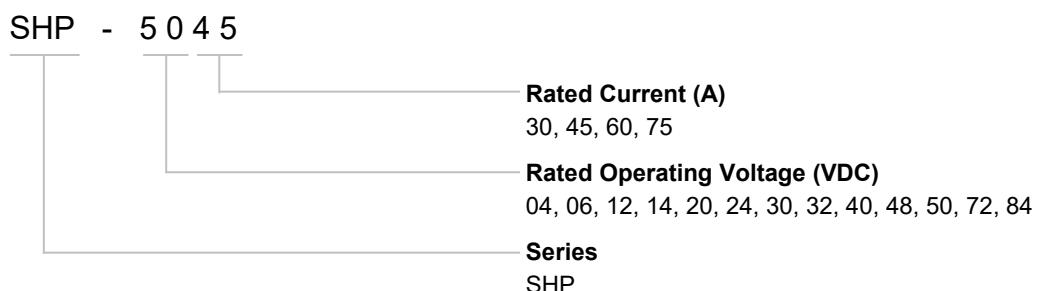


L	L <sub>1</sub>	L <sub>2</sub>	L <sub>3</sub>	W	W <sub>1</sub>	W <sub>2</sub>	W <sub>3</sub>	H
9.50 ± 0.30	8.90 ± 0.20	7.20 ± 0.20	1.00 ± 0.20	5.00 ± 0.30	4.60 ± 0.20	2.55 ± 0.20	2.40 ± 0.20	1.90 ± 0.20

## Marking



## Part Number System



## Specifications

Model	$I_r$	$U_r$	Cells in Series (Selection Reference)		Breaking Capacity	Range of Operating Voltage	Resistance		Agency Information			RoHS REACH
							$R_{\text{Fuse}}$	$R_{\text{FH}}$				
	(A)	(VDC)	NCM / NCA	LFP	(A)	(VDC)	(mΩ)	(Ω)	UL	cUL	TUV	
SHP-0430	30	100	1		80	3.0 ~ 6.8	0.2 ~ 2.0	0.39 ~ 0.64	●	●	●	●
SHP-0630	30	100	2		80	4.2 ~ 9.6	0.2 ~ 2.0	0.81 ~ 1.29	●	●	●	●
SHP-1230	30	100	3 ~ 4		80	8.0 ~ 19.1	0.2 ~ 2.0	3.10 ~ 4.72	●	●	●	●
SHP-2030	30	100	4 ~ 5		80	10.4 ~ 23.5	0.2 ~ 2.0	4.7 ~ 7.7	●	●	●	●
SHP-2430	30	100	5		80	14.0 ~ 23.5	0.2 ~ 2.0	4.9 ~ 15.1	●	●	●	●
SHP-3030	30	100	6 ~ 7		80	16.8 ~ 31.5	0.2 ~ 2.0	8.8 ~ 21.5	●	●	●	●
SHP-4030	30	100	7 ~ 11	8	80	19.1 ~ 47.6	0.2 ~ 2.0	19.7 ~ 28.0	●	●	●	●
SHP-4830	30	100	8 ~ 13	9 ~ 15	80	20.0 ~ 58.0	0.2 ~ 2.0	27.3 ~ 32.0	●	●	●	●
SHP-5030	30	100	10 ~ 15	14 ~ 17	80	26.1 ~ 67.2	0.2 ~ 2.0	39.2 ~ 49.3	●	●	●	●
SHP-7230	30	100	13 ~ 17	18 ~ 21	80	36.4 ~ 77.7	0.2 ~ 2.0	51.1 ~ 96.6	●	●	●	●
SHP-8430	30	100	15 ~ 24	22 ~ 24	80	42.0 ~ 106.0	0.2 ~ 2.0	99.1 ~ 128.8	●	●	●	●
SHP-0445	45	100	1		120	4.0 ~ 6.8	0.2 ~ 1.6	0.39 ~ 0.62	●	●	●	●
SHP-0645	45	100	2		120	5.6 ~ 9.6	0.2 ~ 1.6	0.80 ~ 1.25	●	●	●	●
SHP-1245	45	100	3		120	8.4 ~ 14.4	0.2 ~ 1.6	1.75 ~ 2.81	●	●	●	●
SHP-1445	45	100	4		120	11.2 ~ 18.4	0.2 ~ 1.6	3.02 ~ 5.1	●	●	●	●
SHP-2045	45	100	5		120	14.0 ~ 23.5	0.2 ~ 1.6	4.9 ~ 7.8	●	●	●	●
SHP-2445	45	100	6		120	16.8 ~ 27.0	0.2 ~ 1.6	6.8 ~ 10.4	●	●	●	●
SHP-3045	45	100	6 ~ 7	8	120	19.6 ~ 32.0	0.2 ~ 1.6	8.8 ~ 15.6	●	●	●	●
SHP-3245	45	100	8	9	120	22.4 ~ 37.6	0.2 ~ 1.6	14.0 ~ 18.7	●	●	●	●
SHP-4045	45	100	9 ~ 11	10 ~ 12	120	25.0 ~ 47.6	0.2 ~ 1.6	19.5 ~ 26.0	●	●	●	●
SHP-4845	45	100	11 ~ 13	13 ~ 15	120	30.8 ~ 58.8	0.2 ~ 1.6	30.2 ~ 36.3	●	●	●	●
SHP-5045	45	100	13 ~ 15	15 ~ 17	120	33.8 ~ 67.5	0.2 ~ 1.6	39.5 ~ 47.9	●	●	●	●
SHP-7245	45	100	16 ~ 20	20 ~ 22	120	44.8 ~ 85.0	0.2 ~ 1.6	60.4 ~ 83.3	●	●	●	●
SHP-8445	45	100	21 ~ 24	23 ~ 24	120	57.5 ~ 106.0	0.2 ~ 1.6	97.4 ~ 124.5	●	●	●	●

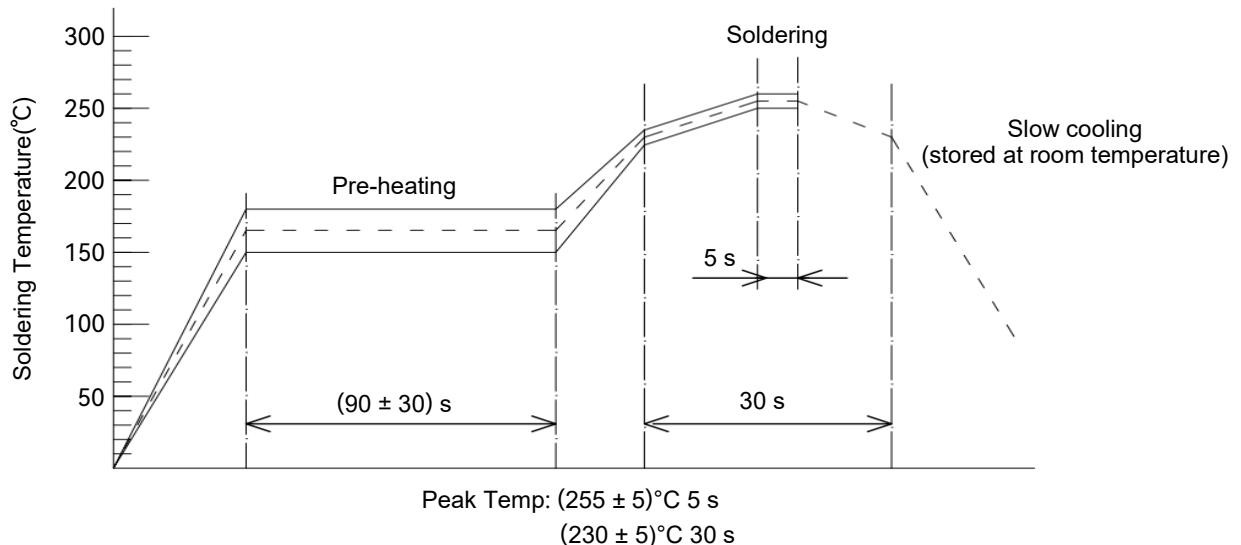
Model	$I_r$	$U_r$	Cells in Series (Selection Reference)	Breaking Capacity	Range of Operating Voltage	Resistance		Agency Information			RoHS REACH	
						$R_{\text{Fuse}}$	$R_{\text{FH}}$	  	UL	cUL	TUV	
SHP-0460	60	100	1	180	4.0 ~ 6.8	0.2 ~ 1.2	0.39 ~ 0.62	●	●	●	●	
SHP-0660	60	100	2	180	5.6 ~ 9.6	0.2 ~ 1.2	0.81 ~ 1.25	●	●	●	●	
SHP-1260	60	100	3	180	8.4 ~ 14.4	0.2 ~ 1.2	1.77 ~ 2.81	●	●	●	●	
SHP-1460	60	100	4	180	11.2 ~ 18.4	0.2 ~ 1.2	3.0 ~ 7.0	●	●	●	●	
SHP-2060	60	100	5	180	14.0 ~ 23.5	0.2 ~ 1.2	4.9 ~ 7.8	●	●	●	●	
SHP-2460	60	100	6	180	16.8 ~ 27.0	0.2 ~ 1.2	6.9 ~ 10.4	●	●	●	●	
SHP-3060	60	100	6 ~ 7	8	180	19.6 ~ 31.5	0.2 ~ 1.2	8.8 ~ 15.6	●	●	●	●
SHP-3260	60	100	8 ~ 9	9 ~ 10	180	22.4 ~ 40.5	0.2 ~ 1.2	14.2 ~ 18.7	●	●	●	●
SHP-4060	60	100	9 ~ 10	11 ~ 12	180	27.5 ~ 47.3	0.2 ~ 1.2	19.6 ~ 25.9	●	●	●	●
SHP-4860	60	100	11 ~ 12	12 ~ 14	180	30.0 ~ 54.0	0.2 ~ 1.2	25.5 ~ 32.1	●	●	●	●
SHP-5060	60	100	12 ~ 15	15 ~ 17	180	36.4 ~ 67.5	0.2 ~ 1.2	39.5 ~ 47.7	●	●	●	●
SHP-7260	60	100	16 ~ 20	20 ~ 22	180	44.8 ~ 84.0	0.2 ~ 1.2	57.1 ~ 83.6	●	●	●	●
SHP-8460	60	100	21 ~ 24	23 ~ 24	180	57.5 ~ 106.0	0.2 ~ 1.2	107 ~ 122.5	●	●	●	●
SHP-1275	75	100	3	200	8.4 ~ 13.5	0.2 ~ 0.9	1.67 ~ 2.27	●	●	●	●	
SHP-1475	75	100	4	200	12.0 ~ 18.4	0.2 ~ 0.9	2.90 ~ 4.50	●	●	●	●	
SHP-2075	75	100	5	200	15.0 ~ 23.5	0.2 ~ 0.9	4.9 ~ 7.2	●	●	●	●	
SHP-3075	75	100	6 ~ 7	8	200	19.2 ~ 31.5	0.2 ~ 0.9	8.8 ~ 11.8	●	●	●	●
SHP-3275	75	100	8	9 ~ 10	200	22.4 ~ 37.6	0.2 ~ 0.9	12.4 ~ 15.9	●	●	●	●
SHP-4075	75	100	9 ~ 10	11 ~ 12	200	27.0 ~ 46.9	0.2 ~ 0.9	19.6 ~ 23.7	●	●	●	●
SHP-4875	75	100	11 ~ 12	14	200	30.8 ~ 51.8	0.2 ~ 0.9	23.6 ~ 30.9	●	●	●	●
SHP-5075	75	100	13 ~ 14	15 ~ 17	200	37.7 ~ 62.9	0.2 ~ 0.9	35.8 ~ 45.8	●	●	●	●
SHP-7275	75	100	15 ~ 17	20	200	50.0 ~ 76.5	0.2 ~ 0.9	54.0 ~ 80.9	●	●	●	●
SHP-8475	75	100	20	22 ~ 24	200	55.0 ~ 92.0	0.2 ~ 0.9	75.6 ~ 98.0	●	●	●	●
Current Carrying Capacity	100% $\times I_r$ , no melting											
Controlled Fusing Time	In operation voltage range, the fusing time is <1min											
Current Fusing Time	200% $\times I_r$ , the fusing time is < 1 min											
Endurance Test	500% $\times I_r$ power on 5 ms, power off 995 ms, 100,000 cycles											
Working Temperature Range	-20 ~ 85 °C											

Note:

1. For P1 - P2, please refer to the structure diagram.

## Soldering Parameters

### 1. Reflow Soldering Method (For Reference Only)

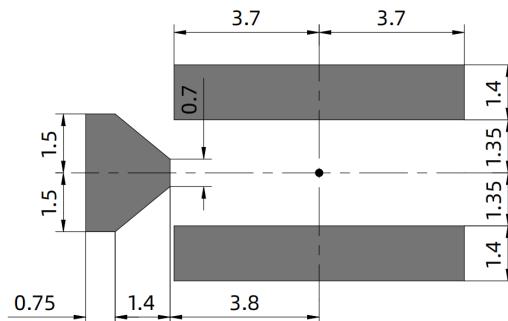


### 2. Recommended Hand Soldering Parameters

Solder Iron Temp: (400 ± 5) °C

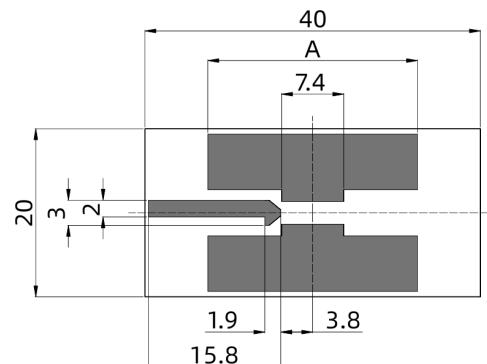
Soldering Time: (3 ± 1) s

## Recommended mounting size (Unit: mm)

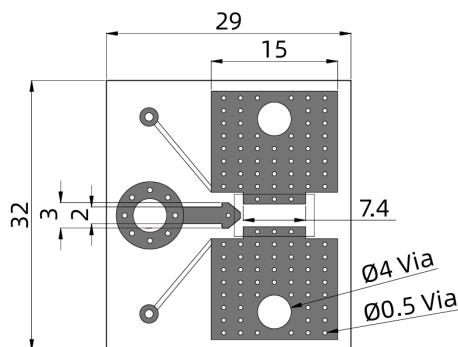


Note: This is only the recommended size and does not guarantee the mounting quality. Please verify it in combination with your company's design guidelines.

## Recommended Test PCB Board



Rated Current	Materials	Base Thickness	Copper Width A	Copper Thickness	Number Of board layers
30 A	FR-4	0.6 mm	6.0 mm	2.0 OZ (70 um)	Single Sided Board
45 A	FR-4	0.6 mm	25 mm	1.0 OZ (35 um)	Single Sided Board
60 A	FR-4	0.6 mm	25 mm	3.0 OZ (105 um)	Single Sided Board

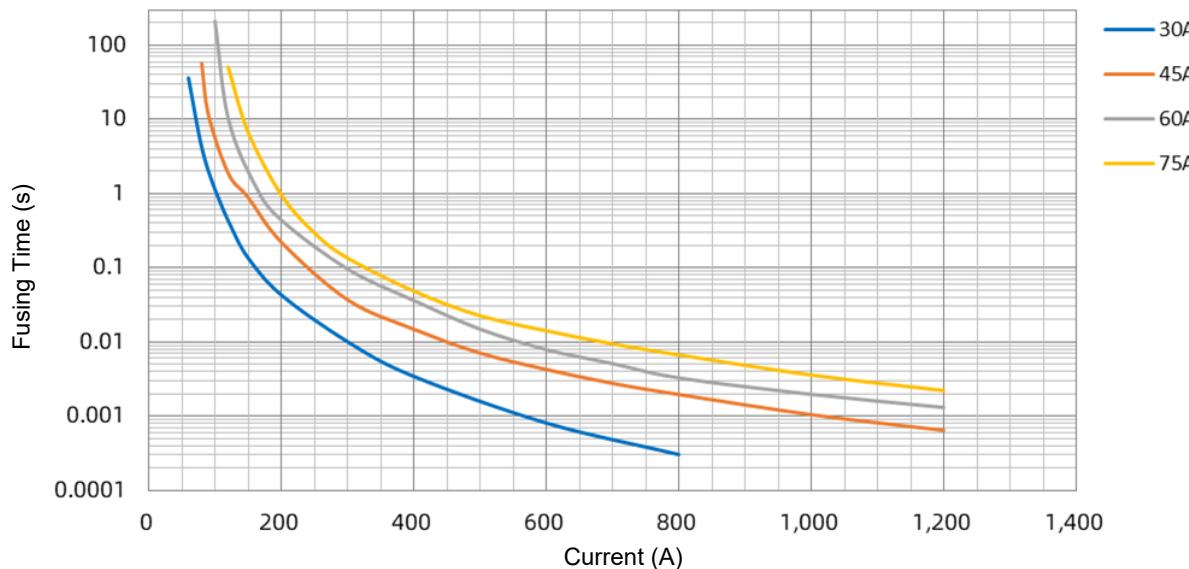


Rated Current	Materials	Base Thick-ness	Copper Width A	Copper Thickness	Number Of board layers	Screw Specifica-tions
75 A	FR-4	1.6 mm	15 mm	2.0 OZ (70 um)	Double Sided Board	M4

## Current-Time Curve (Reference)

The Current-Time curve shows functioning time at multi-times rated current at room temperature.

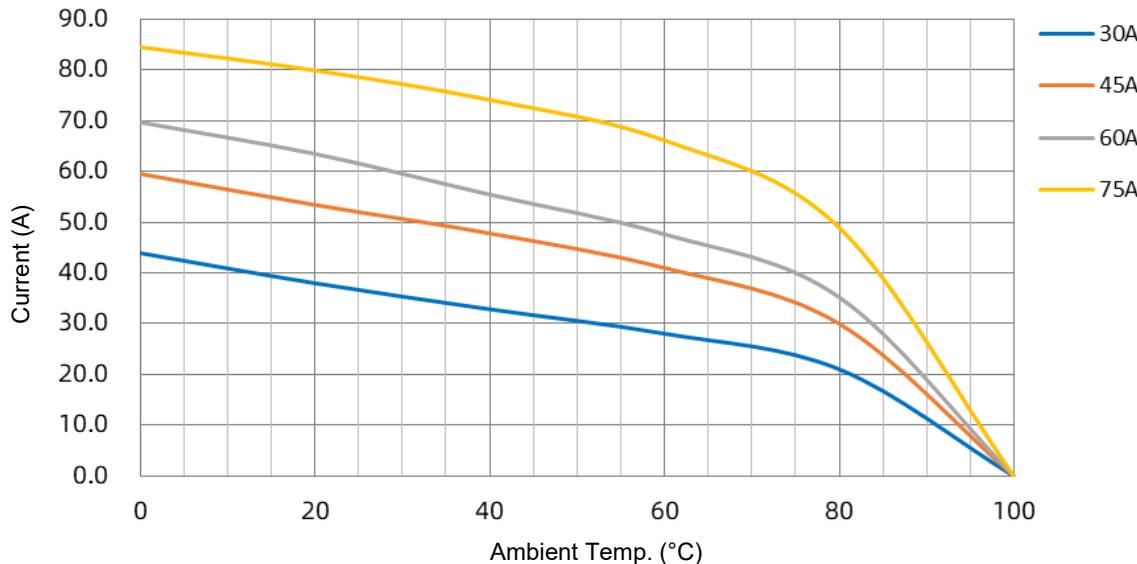
**SHP Current-Time Curve**



## Current Carrying Capacity (Reference)

Under different temperatures apply test current, the surface temperature is 100 °C as the highest point, and the load value is obtained.

**SHP Current Carrying Capacity**

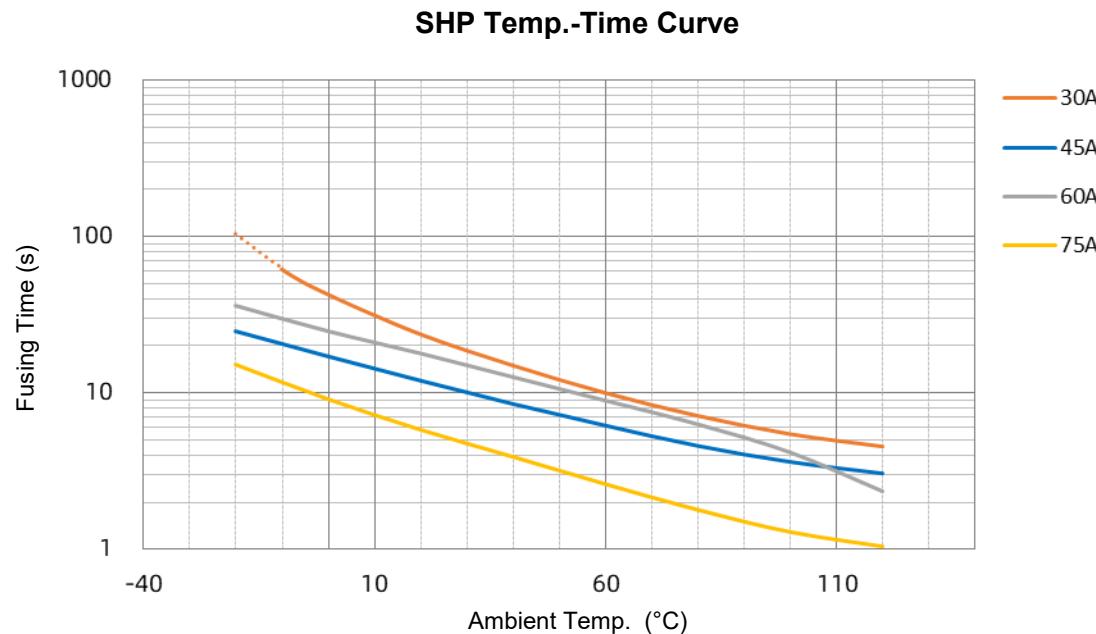


\*Note:

1. The values in the table are typical values that we recommend to test PCB board evaluation, Reference product resistances: 1.50 mΩ (30 A), 0.95 mΩ (45 A), 0.83 mΩ (60 A), 0.70 mΩ (75 A);
2. Product specifications may be adjusted due to technical upgrades or optimization requirements. Updates will not be notified separately.

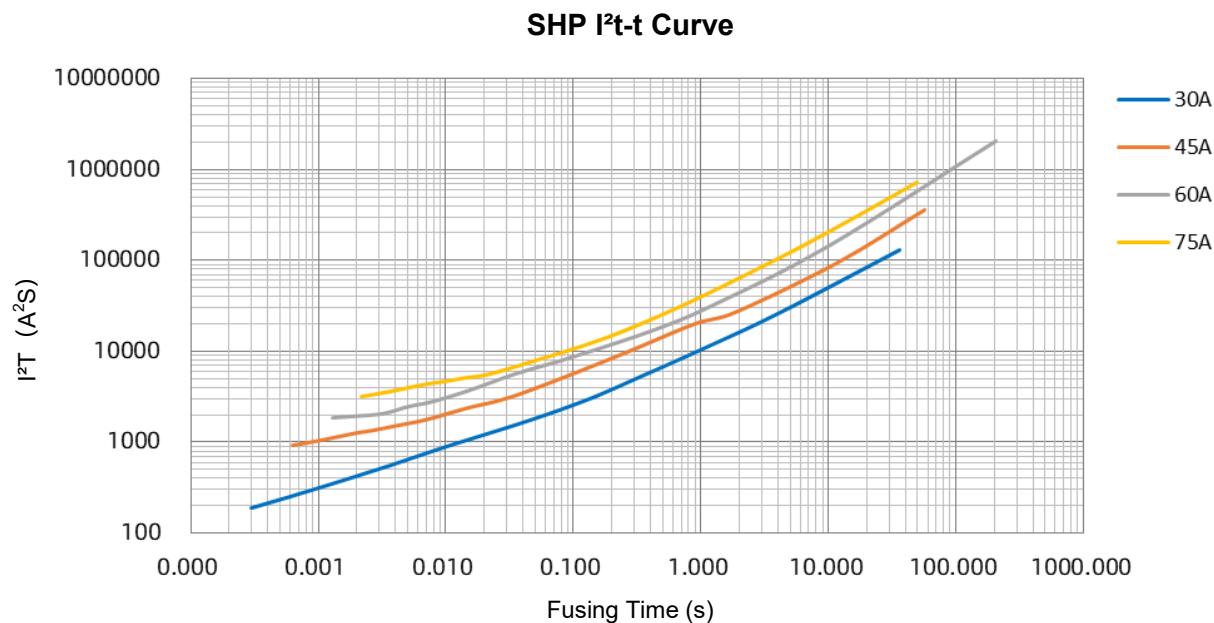
## Temp.-Time Curve (Reference)

Under different conditions, Test the disconnection time curve of P1-P2 under 2 times overload current.



## I<sup>2</sup>t-t Curve (Reference)

At room temperature, collects the disconnection time of P1 - P2 under multiples of overload current, curve obtained by the product of squared current and disconnection time.



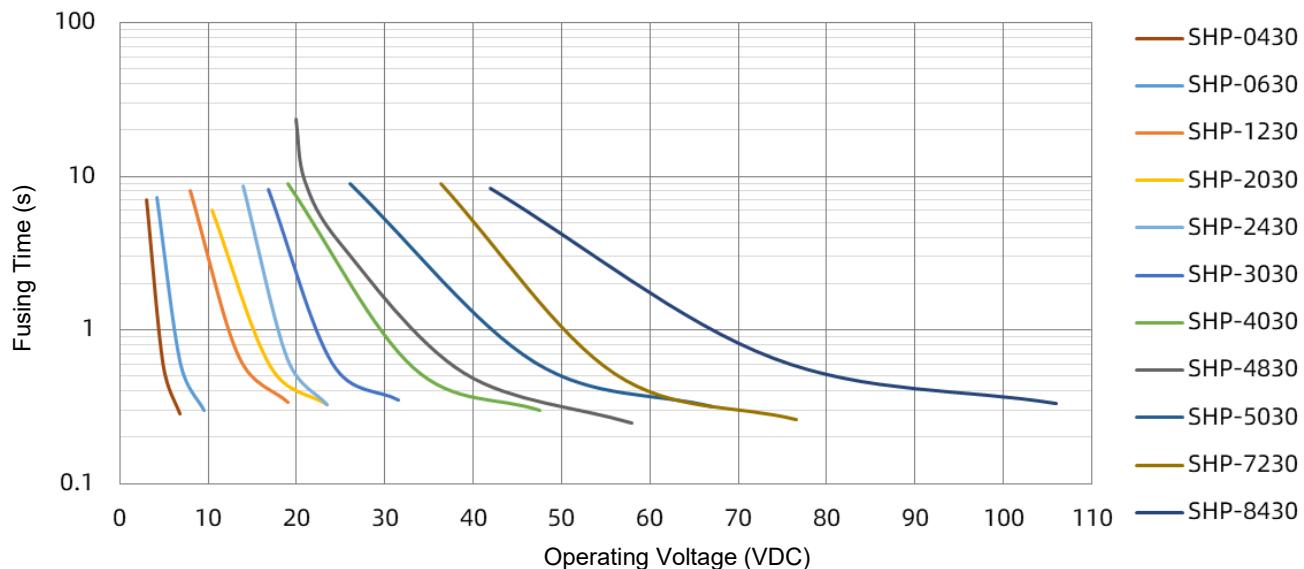
\*Note:

1. The values in the table are typical values that we recommend to test PCB board evaluation, Reference product resistances: 1.50 mΩ (30 A), 0.95 mΩ (45 A), 0.83 mΩ (60 A), 0.70 mΩ (75 A);
2. Product specifications may be adjusted due to technical upgrades or optimization requirements. Updates will not be notified separately.

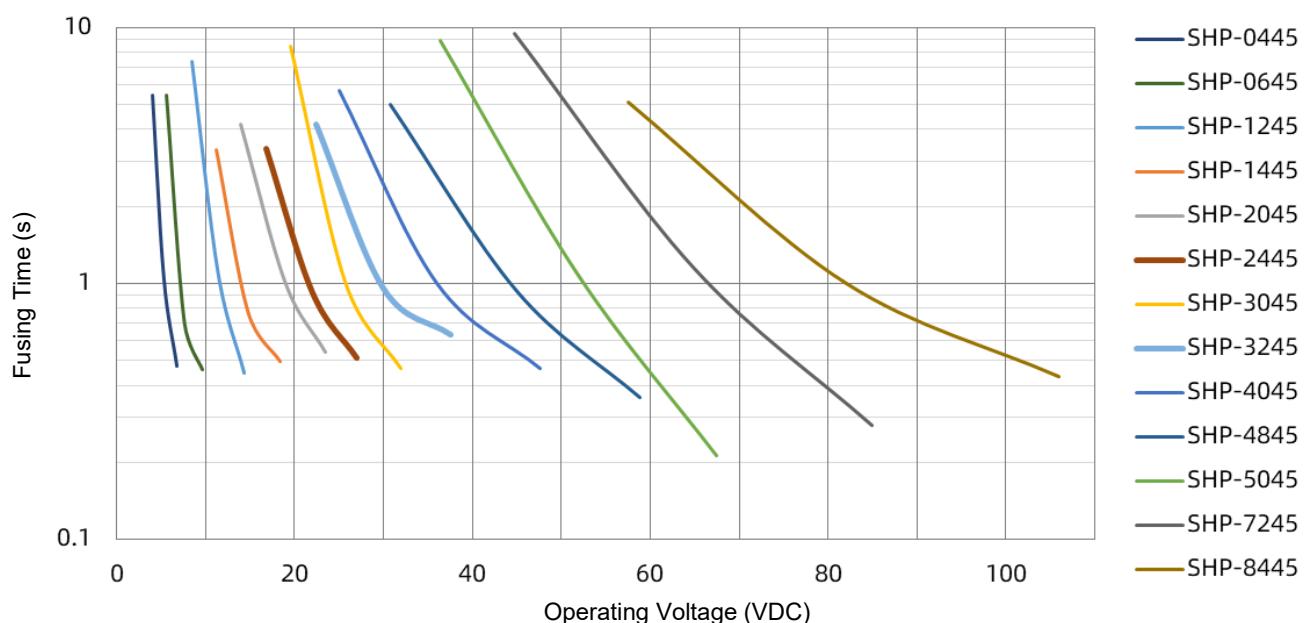
## Controlled Fusing Time Curve (Reference)

The FH applies the operating voltage at room temperature, and collects the disconnection time of P1-P2.

**SHP 30 A Controlled Fusing Time Curve**



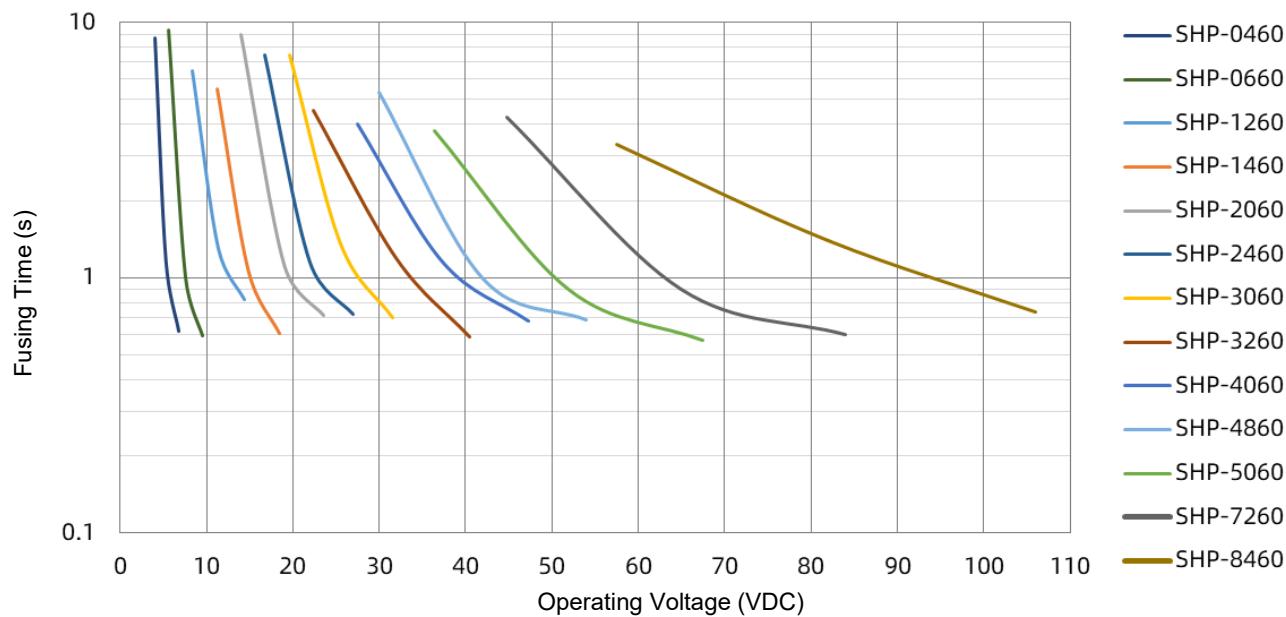
**SHP 45 A Controlled Fusing Time Curve**



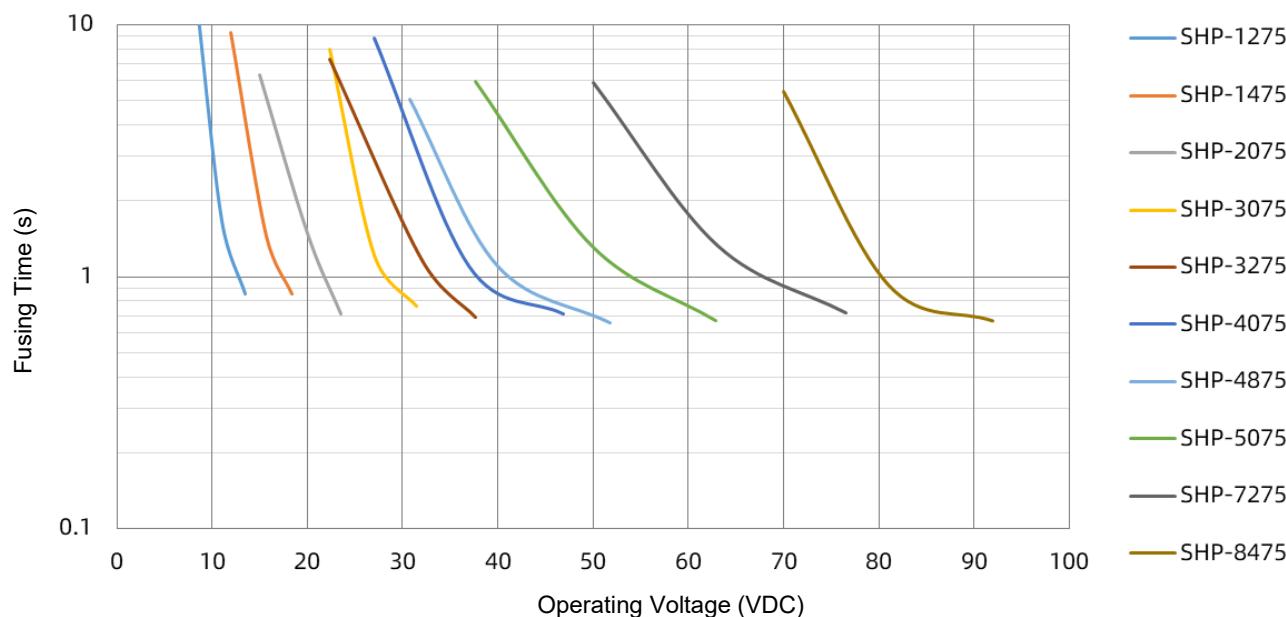
## Controlled Fusing Time Curve (Reference)

The FH applies the operating voltage at room temperature, and collects the disconnection time of P1-P2.

**SHP 60 A Controlled Fusing Time Curve**

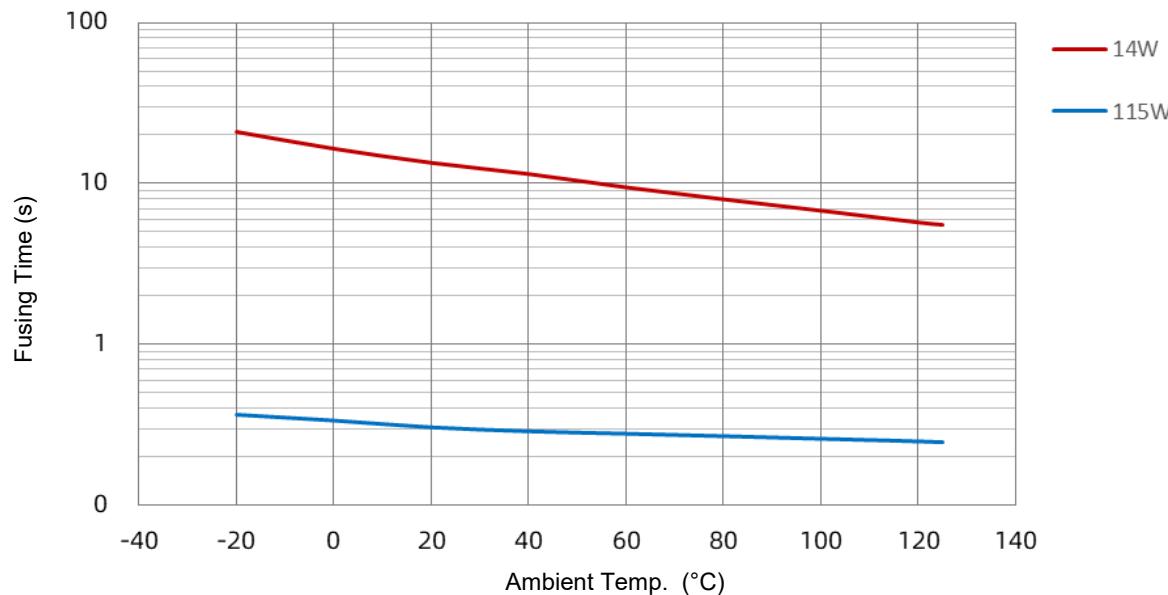
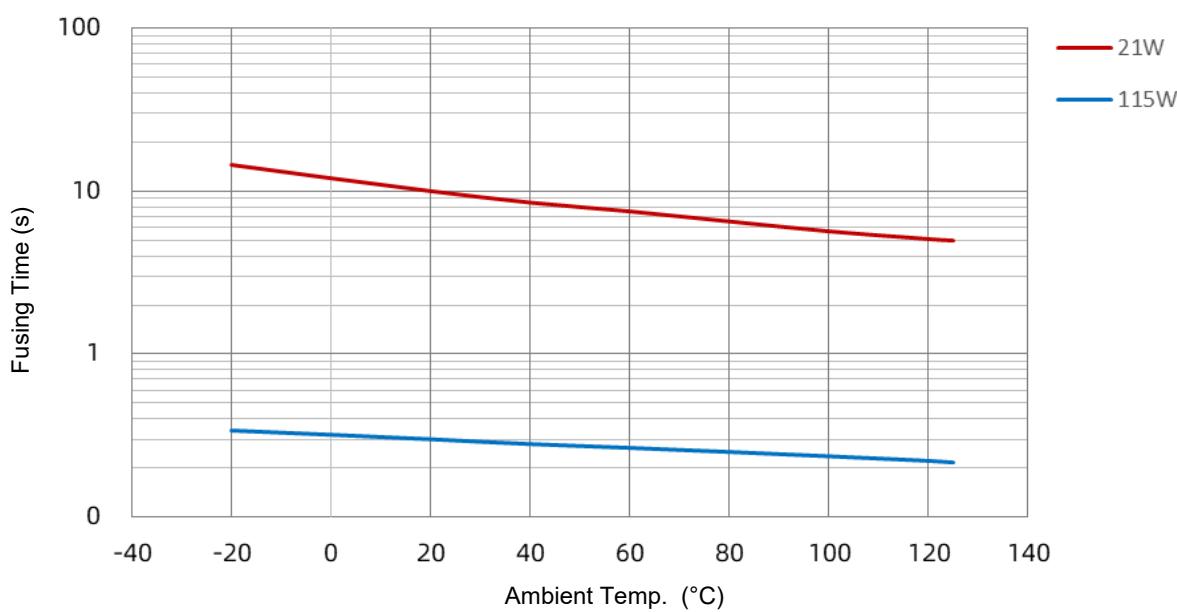


**SHP 75 A Controlled Fusing Time Curve**



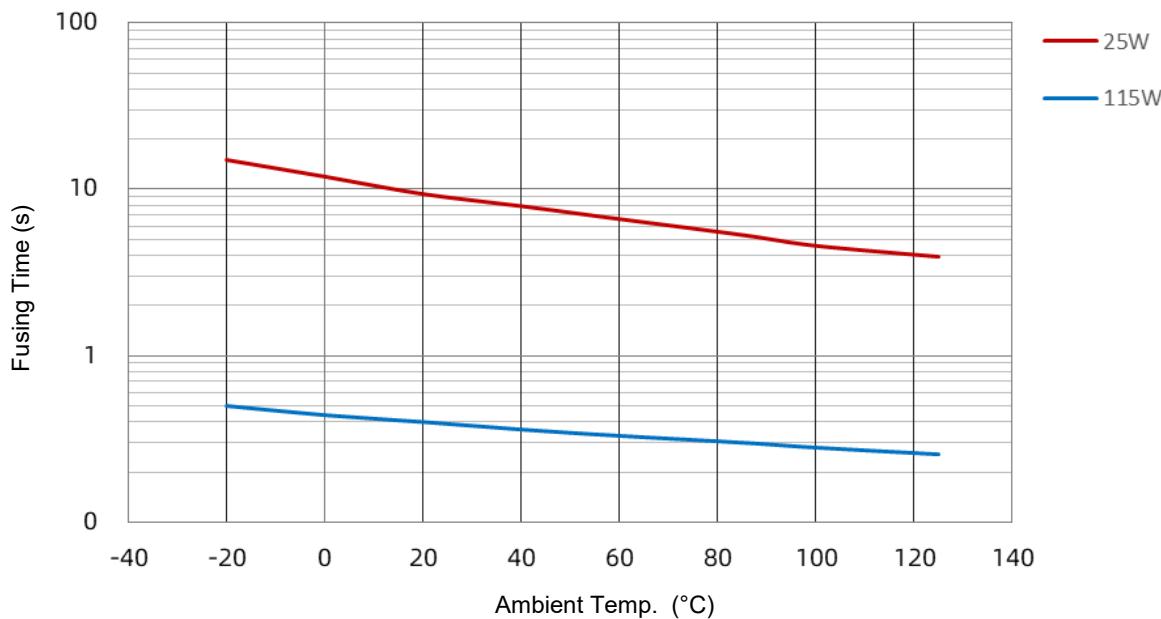
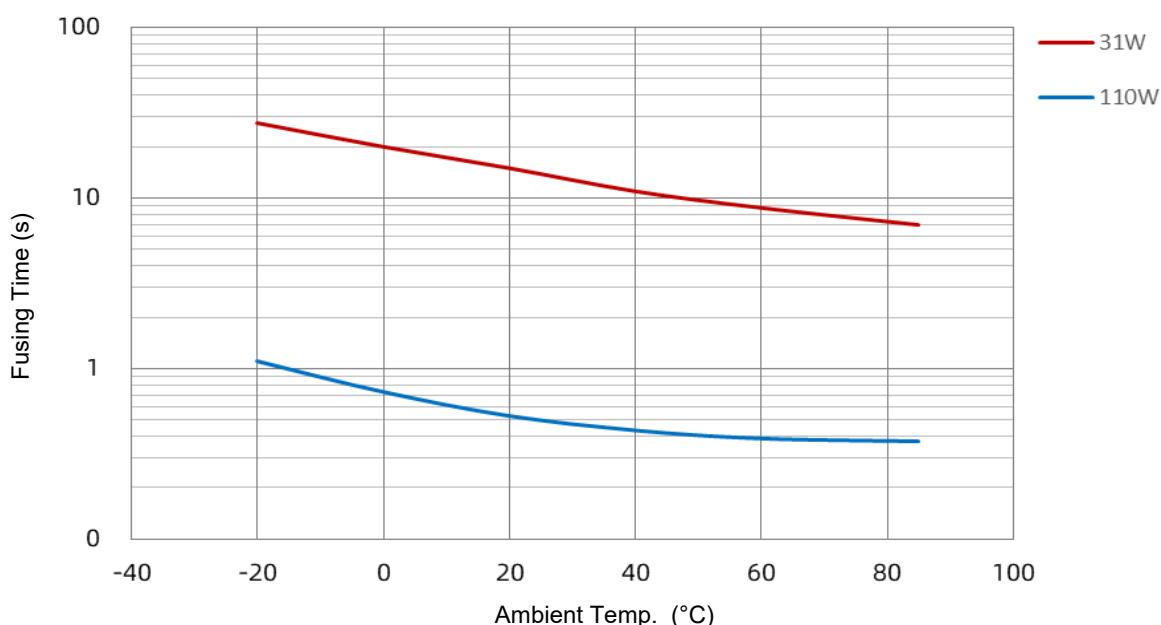
**Power-temp. curve (Reference)**

At different temperatures, the heating element applies an operating voltage corresponding to the power, and collects the disconnection time of P1 - P2.

**SHP 30 A Power-temp. curve****SHP 45 A Power-temp. curve**

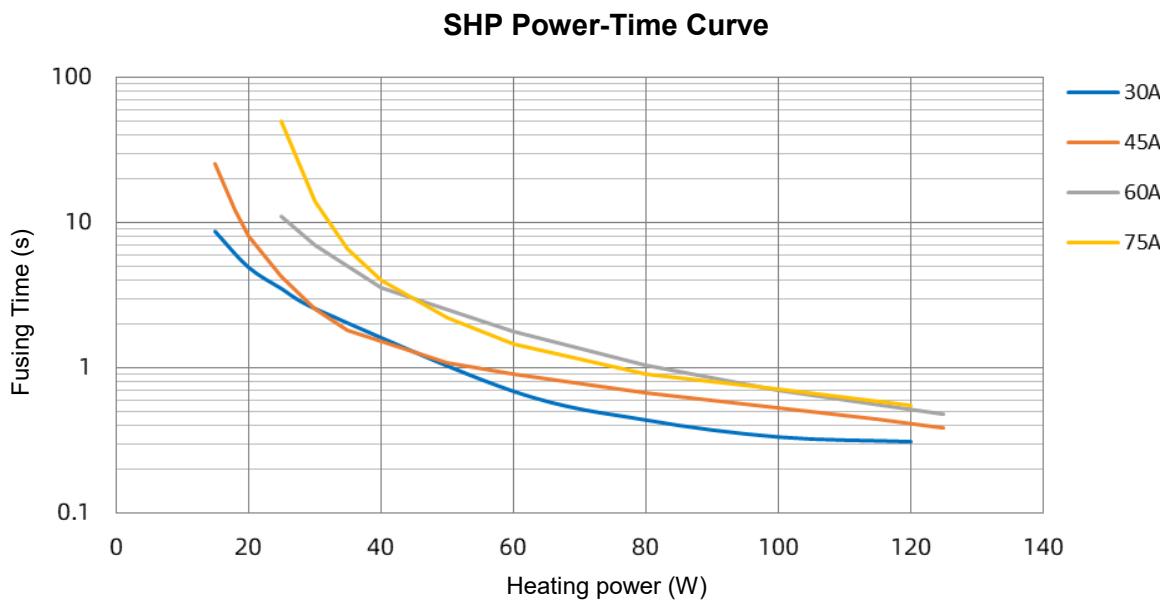
**Power-temp. curve (Reference)**

At different temperatures, the heating element applies an operating voltage corresponding to the power, and collects the disconnection time of P1 - P2.

**SHP 60 A Power-temp. curve****SHP 75 A Power-temp. curve**

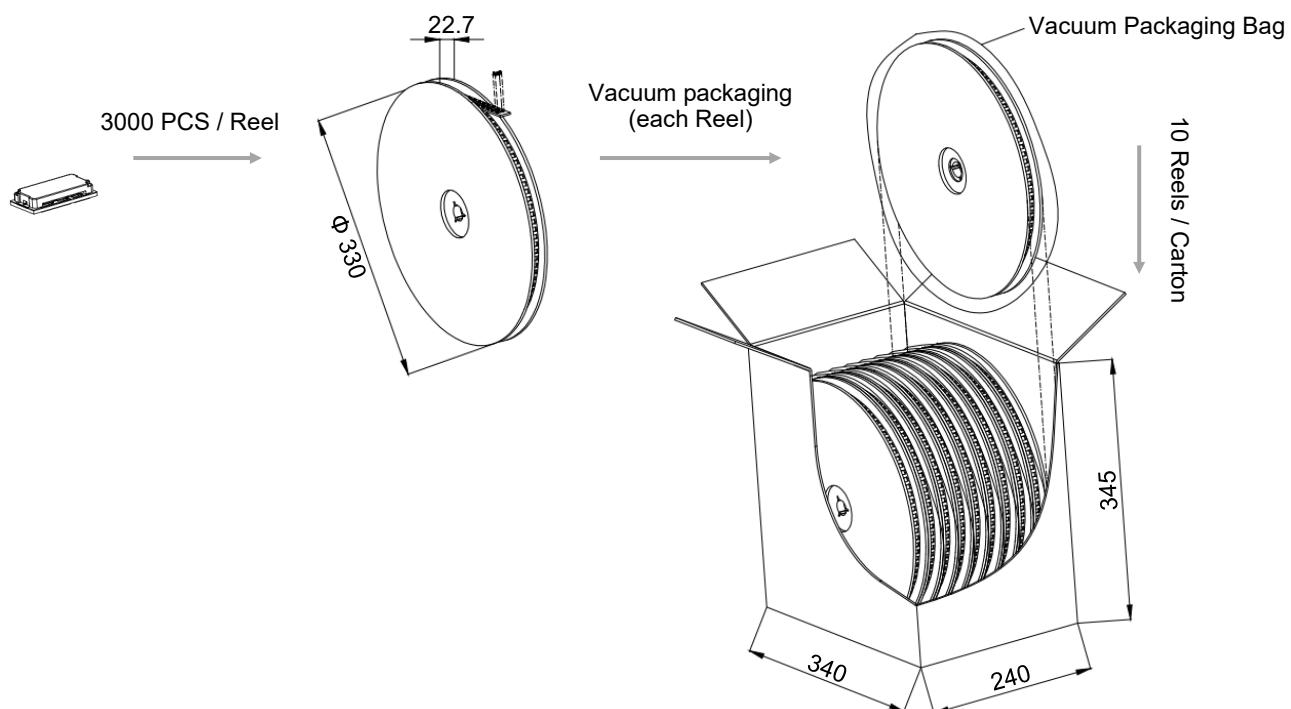
## Power-Time Curve (Reference)

At room temperature, apply the operating voltage within the power range of the heating element, and collects the disconnection time of P1 - P2.



## Packaging Information

Item	Reel	Carton
Dimensions (mm)	$\Phi 330 \times 22.7$	$340 \times 240 \times 345$
Quantity (PCS)	3000	30000
Gross Weight (kg)	$1.1 \pm 5\%$	$11.2 \pm 5\%$



## Glossary

Item	Description
<b>HCO</b>	<p><b>Heat CutOff (HCO)</b> With Feed Heater, A Protector that turns on a Feed Heater to cut off circuit.</p>
<b>MC</b>	<p><b>Main Circuit (MC)</b> All conductive components used in switching devices for closing or disconnecting circuits in a circuit.</p>
<b>CC</b>	<p><b>Control Circuit (CC)</b> In addition to the main circuit, all conductive parts of the switching apparatus used in the access circuit as the closing operation and / or opening operation of the switching apparatus.</p>
<i>I<sub>r</sub></i>	<p><b>Rated Current</b> The current used to classify an HCO, which is the Maximum current that HCO allows to carry and is able to cut off the circuit safely.</p>
<i>U<sub>r</sub></i>	<p><b>Rated Voltage</b> The voltage used to classify an HCO, which is the Maximum voltage that HCO allows to carry and is able to cut off the circuit safely.</p>
<b>FH</b>	<p><b>Feed Heater</b> Electric appliances that use electric energy to achieve heating effect.</p>
<b>Breaking Capacity</b>	<p><b>Breaking Capacity</b> Value of prospective current that a fuse-link is capable of breaking at a stated voltage under prescribed conditions of use and behavior.</p>
<b>Range of Operation Voltage</b>	<p><b>Range of Operation Voltage</b> Under specified conditions, the protector can operate normally to disconnect the voltage.</p>



## Usage

1. When atmosphere press is from 80 kPa to 106 kPa, the related altitude shall be from 2,000 meter to -500 meter.
2. Do not touch the HCO body or electrode lead directly when power is on, to avoid burning or electric shocking.
3. It is necessary to foresee there are possibilities that "Current Carrying Capacity" and "Controlled Fusing Time" may be varied along with the condition change in the substrate thermal capacity, etc. therefore you should check it on your PCB. Generally, when thermal capacity of PCB increases, Current carrying capacity will increase accordingly and Cleaning-time will be longer.
4. This product is designed and produced for only general-use of electronics devices. Therefore, we do not suppose that it is used for the. applications [Military, Medical and so on] which may cause direct damages on life, bodies or properties of third party.

## Installation

1. Surface mounting.
2. Do not apply mechanical stress to the protection body during or after the installation.
3. Ultrasonic-cleaning or immersion-cleaning and so on must not be done to HCO before and after mounted. When cleaning is done, flux on element would flow, and it would not meet its specification. Moreover, a similar influence happens when the product comes in contact with cleaning-solution. These products after cleaning will not be guaranteed.
4. Please do not re-use of the HCO removed.
5. Please avoid doing resin-coating for HCO. The resin might infiltrate into the product, and it doesn't meet the specification when the resin-coating is done to this product. These products after resin-coating will not be guaranteed.
6. Make sure that the terminals of this product are connected properly on the circuit board, and the resistance should be in the range of FH resistance between Terminal P1 - P3 and P2 - P3.

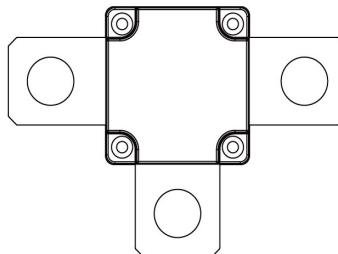
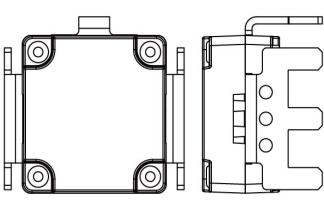
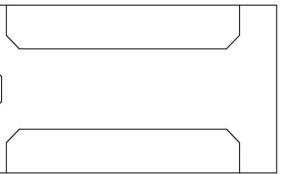
## Replacement

HCO is a non-repairable product. For safety aspect, it shall be replaced by an equivalent HCO, and mounted in the same way.

## Storage

1. HCO must be stored in shaded area where it is not too dusty, with temp. (10 to 30) °C or less with no sudden temperature change, humidity within (30 to 70) % RH, and no corrosive gas in the air. please use them up within 1 year after receiving the goods .
2. This product's terminals use Ag plating. Ag terminals tend to easily get sulfurized or tarnished, please be cautious about their storage environment as follows.
  - (1) Unopen packages also must be stored under the storage condition described in Storage Section 1.
  - (2) After opening packages, products shall be sealed in a bag with high gas proof (e.g. aluminum laminated bag), and must be stored under the storage condition described in Storage Section 1.

## Heat CutOff (HCO) Features & Model List Overview

Rated Operation Voltage (V)	SKT				SHP				Series
	SKT-96120	SKT-96150	SKT-96120P	SKT-96150P	SHP-8430	SHP-8445	SHP-8460	SHP-8475	
96					○	○	○	○	
84	SKT-84120	SKT-84150	SKT-84120P	SKT-84150P	SHP-8430	SHP-8445	SHP-8460	SHP-8475	
72	SKT-72120	SKT-72150	SKT-72120P	SKT-72150P	SHP-7230	SHP-7245	SHP-7260	SHP-7275	
60	SKT-60120	SKT-60150	SKT-60120P	SKT-60150P	○	○	○	○	
50	SKT-50120	SKT-50150	SKT-50120P	SKT-50150P	SHP-5030	SHP-5045	SHP-5060	SHP-5075	
48	○	○	○	○	SHP-4830	SHP-4845	SHP-4860	SHP-4875	
40	SKT-40120	SKT-40150	SKT-40120P	SKT-40150P	SHP-4030	SHP-4045	SHP-4060	SHP-4075	
32	○	○	○	○	○	SHP-3245	SHP-3260	SHP-3275	
30	SKT-30120	SKT-30150	SKT-30120P	SKT-30150P	SHP-3030	SHP-3045	SHP-3060	SHP-3075	
24	○	○	○	○	SHP-2430	SHP-2445	SHP-2460	○	
20	SKT-20120	SKT-20150	SKT-20120P	SKT-20150P	SHP-2030	SHP-2045	SHP-2060	SHP-2075	
18	○	○	○	○	○	○	○	○	
14	SKT-14120	SKT-14150	SKT-14120P	SKT-14150P	○	SHP-1445	SHP-1460	SHP-1475	
12	SKT-12120	SKT-12150	SKT-12120P	SKT-12150P	SHP-1230	SHP-1245	SHP-1260	SHP-1275	
08	○	○	○	○	○	○	○	○	
06	○	○	○	○	SHP-0630	SHP-0645	SHP-0660	○	
04	○	○	○	○	SHP-0430	SHP-0445	SHP-0460	○	
	$I_r$ (A) Rated Current	120	150	120	150	30	45	60	75
	$U_r$ (VDC) Rated Voltage			125			100		
	Breaking Capacity (A)			1000		80	120	180	200
Product Structure									
		Screw Fastening	DIP			SMD			

## Heat CutOff (HCO) Features & Model List Overview

Rated Operation Voltage (V)	SHL		SHJ			SHG		Series Model
	SHL-5012	SHL-5015	SHL-5030	SHJ-5012	SHJ-5015	SHJ-5022	SHG-4005	SHG-4012
96	○	○	○	○	○	○	○	○
84	○	○	○	○	○	○	○	○
72	○	○	○	○	○	○	○	○
60	○	○	○	○	○	○	○	○
50	SHL-5012	SHL-5015	SHL-5030	SHJ-5012	SHJ-5015	SHJ-5022	○	○
48	○	○	○	○	○	○	○	○
40	SHL-4012	SHL-4015	SHL-4030	SHJ-4012	SHJ-4015	SHJ-4022	SHG-4005	SHG-4012
32	○	○	SHL-3230	SHJ-3212	SHJ-3215	SHJ-3222	SHG-3205	SHG-3212
30	SHL-3012	SHL-3015	SHL-3030	SHJ-3012	SHJ-3015	SHJ-3022	SHG-3005	SHG-3012
24	○	○	SHL-2430	SHJ-2412	SHJ-2415	SHJ-2422	○	SHG-2412
20	SHL-2012	SHL-2015	SHL-2030	SHJ-2012	SHJ-2015	SHJ-2022	SHG-2005	SHG-2012
18	SHL-1812	SHL-1815	SHL-1830	○	○	○	○	○
14	○	○	○	SHJ-1412	SHJ-1415	SHJ-1422	SHG-1405	SHG-1412
12	SHL-1212	SHL-1215	SHL-1230	SHJ-1212	SHJ-1215	SHJ-1222	SHG-1205	SHG-1212
08	SHL-0812	SHL-0815	SHL-0830	SHJ-0812	SHJ-0815	SHJ-0822	SHG-0805	SHG-0812
06	SHL-0612	SHL-0615	○	○	○	○	○	○
04	○	○	SHL-0430	SHJ-0412	SHJ-0415	SHJ-0422	SHG-0405	SHG-0412
$I_r$ (A) Rated Current	12	15	30	12	15	22	5	12
$U_r$ (VDC) Rated Voltage			80		48 / 80			36
Breaking Capacity (A)		50	80		200 / 50			50
Product Structure								